

### industries3r.com

#### Danville office

Industries 3R inc. 55, Road 116 West Danville (Quebec) Canada J0A 1A0 Telephone: (819) 839-2793 Fax: (819) 839-2797 Toll-free: (800) 567-2728 Email: info@industries3r.com

#### Montreal office

Industries 3R inc. 1479, Begin street Ville St-Laurent (Quebec) Canada H4R 1V8 Telephone: (514) 333-3971 Fax: (514) 333-7224 Email: info@industries3r.com

# 3R865

# **COMPRESSED SHEETS**

Compressed non-asbestos sheet gasket material produced from a combination of aramid and other synthetic fibers and bonded with nitrile rubber (NBR). It is an efficient material that is recommended in the fabrication of seals in ndustrial processes and in the water/wastewater industry. It is also commonly used in equipment such as valves and pumps.



# **APPLICATIONS**

The 3R865 is appropriate for the use in the following general categories :

- Mild organic and inorganic acids
- Water and brine
- Aliphatic, aromatic and oxygenated solvents
- \_ Δir
- General chemicals
- Animal, synthetic and vegetable oils
- Concentrated and diluted alkali
- Industrial gases
- Petroleum and derivatives
- Refrigerants
- Neutral solutions

## **SPECIFICATIONS**

## **Technical Data**

| Temperature Limits |                    |
|--------------------|--------------------|
| Maximum            | 400°C (750°F)      |
| Continuous Max     | 240°C (460°F)      |
| Pressure limits    |                    |
| Maximum            | 1595 psi (110 bar) |
| Continuous Max     | 725 psi (50 bar)   |
| ASTM Line call out |                    |
| F104               | F712120E2M5        |

| Color  | Green                              |
|--|------------------------------------|
| Available Sheet Size   |                                    |
| Thickness  | 1/64" to 1/8"                      |
| Sheet size   | 59" x 63", 59" x 126", 118" x 126" |
| ASTM Test Method   |                                    |
| -  |                                    |
| • Density  | 109 lb/ft³ (1.75 gm/cc)            |
| F36  |                                    |
| Compressibility  | 7-17%                              |
| Recovery   | min 45%                            |
| F38  |                                    |
| Tensile Strength across grain  | 1670 psi (11.5 N/mm²)              |
| Creep relaxation   | 25%                                |
| Torque retention (DIN 52913)   | 28 N/mm²                           |
| F495   |                                    |
| Ignition Loss  | max 34%                            |
| F146   |                                    |
| <ul> <li>Thickness increase after 5 hour<br/>immersion - ASTM IRM 903 @<br/>300°F (150°C)</li> </ul> | max 12%                            |
| <ul> <li>Thickness increase after 5 hour<br/>immersion - ASTM Fuel B @<br/>77°F (25°C)</li> </ul>    | max 10%                            |
| <ul> <li>Weight increase after 5 hour<br/>immersion - ASTM IRM 903 @<br/>300°F (150°C)</li> </ul>    | max 15%                            |
| <ul> <li>Weight increase after 5 hour<br/>immersion - ASTM Fuel B @<br/>77°F (25°C)</li> </ul>       | max 15%                            |
| F37  |                                    |
| Sealability at 1000 psi  | 0.25 ml/h                          |

**N.B.** The information, details and values indicated are to the best of our knowledge. We recommend to conduct tests according to local conditions. The data is subject to some variations without notice.